

AUTOMATION SPECIFICATIONS

SMART CELL



Format	SMART CELL 225	SMART CELL 400	SMART CELL 600
Number of machines serviced	1	1	1
Maximum sheet size	3000 x 1500 mm	4000 x 2000 mm	4000 x 2000 mm
Maximum sheet thickness	5 mm	10 mm 3015 / 7 mm 4020	16 mm 3015 / 10 mm 4020
Loading type	Suction cups	Suction cups	Suction cups
Unloading type	Rake	Rake	Rake
Load/unload cycle time	80 seconds	90 seconds	90 seconds
Connection to AS/R	Yes	Yes	Yes
Gripper type	Suction/Magnetic	Suction/Magnetic	Suction/Magnetic
Maximum part weight	100 lbs	100 lbs	100 lbs
Maximum pallet unload height	600 mm	600 mm	600 mm
Unload Pallet Dimensions	US standard 40 x 48"	US standard 40 x 48"	US standard 40 x 48"

* Material cutting thickness is dependent on many factors including material specifications, condition and machine parameters.
All specifications are subject to change.